

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
275638	6	Cylinder liner kit	3476	
	6	• Cylinder liner		
	6	• Piston		
8194539	6	• Piston pin		
417466	12	• Lock ring		
271157	6	• Sealing ring kit		
422713	6	• • Sealing ring		
1546229	6	• • Sealing ring		
424832	6	• • Sealing ring		
275084	6	• Piston ring kit		
422794	6	• • Piston ring		
422795	6	• • Piston ring		
	6	• • Oil scraper ring		
270124	6	Big end bearing kit	3476	STD D
270125	6	Big end bearing kit		0,25mmU.S
270126	6	Big end bearing kit		0,50mm UNDER SIZE
270127	6	Big end bearing kit		U.S=0,75mm
270128	6	Big end bearing kit		U.S=1,00mm
270129	6	Big end bearing kit		U.S=1,25mm
270438	7	Main bearing kit	3476	STD D
270439	7	Main bearing kit		0,25mmU.S
270440	7	Main bearing kit		0,50mm UNDER SIZE
270441	7	Main bearing kit		U.S=0,75mm
270442	7	Main bearing kit		U.S=1,00mm
270443	7	Main bearing kit		U.S=1,25mm
276758	1	Thrust washer kit	3476	STD D
276759	1	Thrust washer kit		O.S=0,10mm
276760	1	Thrust washer kit		O.S=0,20mm
276761	1	Thrust washer kit		O.S=0,30mm
270789	6	Gasket kit, cylinder head	3471	
1545848	6	• Gasket		
422413	6	• Sealing ring		
422414	12	• Sealing ring		
422415	12	• Sealing ring		
270946	6	Copper sleeve kit, fuel injector	3471	
	6	• Sleeve		
466405	6	• Rubber ring		
466420	6	• Steel ring		
876722	1	Gasket kit, exhaust manifold	3495	
479107	6	• Gasket		
471219	1	• Sealing ring		
1545109	2	• Sealing ring		
276052	1	Gasket kit, induction manifold	3496	
479107	6	• Gasket		
469829	6	• Rubber ring		
469508	1	• Sealing ring		
469509	1	• Sealing ring		
424618	2	• Gasket		
1542781	1	• Sealing ring		
1542783	2	• Sealing ring		

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
876718	1	Gasket kit, fuel system		
11994	2	• Gasket		
947281	4	• Gasket		
947620	15	• Gasket		
969011	16	• Gasket		
275948	1	Repair kit, turbo	3503	
	4	• Lock ring		
	1	• Piston ring		
	1	• Piston ring		
	6	• Screw		
	3	• Lock plate		
	1	• Lock ring		
	1	• O-ring		
	3	• Screw		
	2	• Bushing		
	8	• Washer		
	1	• Thrust bearing		
276157	1	Repair kit, oil pump	3490	
	1	• Gear		
	1	• Gear		
	1	• Shaft		
	2	• Gear		
	1	• Gear		
469730	3	• Key		
470357	1	• Washer		
3097202	1	Repair kit, water pump	3497	
	1	• Impeller		
424864	1	• Shaft		
424723	1	• Sealing ring		
424866	1	• Impeller		
925266	2	• O-ring		
1676432	1	• Sealing ring		
958811	1	• Sealing ring		
	1	• Ball bearing		
469828	1	• Oil catcher		
11012	1	• Ball bearing		
914459	1	• Lock ring		
469827	1	• Deflector ring		
469750	1	• Clutch		
951967	1	• Spring pin		
275741	1	Gasket kit, additional decarbonizing		
469327	12	• Gasket		
424693	6	• Gasket		
424694	6	• Gasket		
941907	24	• Spring washer		
275785	1	Gasket kit, additional recondition		
18666	12	• Gasket		
469327	12	• Gasket		
466405	6	• Rubber ring		
11996	2	• Gasket		
1556907	6	• Gasket		
468463	1	• Gasket		
424580	1	• Sealing ring		
423123	1	• Sealing ring		

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
424983	1	• Sealing ring		
424763	1	• Sealing ring		
949656	2	• O-ring		
949329	1	• Gasket		
469845	2	• Rubber ring		
469354	2	• Sealing ring		
469846	6	• Sealing ring		
949659	1	• O-ring		
949656	1	• O-ring		
469479	1	• Sealing ring		
20441697	1	• Crankshaft seal		
469482	5	• O-ring		
949329	1	• Gasket		
1543579	4	• Sealing ring		
469823	3	• Gasket		
469477	2	• O-ring		
469601	1	• Sealing ring		
469676	1	• Sealing ring		
469483	2	• Sealing ring		
469872	2	• Sealing ring		
469952	2	• Sealing ring		
1526474	2	• O-ring		
469908	1	• Gasket		
469902	1	• Gasket		
957185	1	• Gasket		
949657	1	• O-ring		
947622	2	• Gasket		
469981	3	• Sealing ring		
469601	2	• Sealing ring		
469483	2	• Sealing ring		
925092	2	• O-ring		
469982	3	• Sealing ring		
471626	4	• Sealing ring		
1543579	4	• Sealing ring		
469823	3	• Gasket		
469477	2	• O-ring		
469601	1	• Sealing ring		
469676	1	• Sealing ring		
469483	2	• Sealing ring		
469872	2	• Sealing ring		
469952	2	• Sealing ring		
1526474	2	• O-ring		
469908	1	• Gasket		
469902	1	• Gasket		
957185	1	• Gasket		
949657	1	• O-ring		
947622	2	• Gasket		
469981	3	• Sealing ring		
469601	2	• Sealing ring		
469483	2	• Sealing ring		
925092	2	• O-ring		
469982	3	• Sealing ring		
947620	1	• Gasket		
969011	14	• Gasket		
957173	2	• Gasket		
18666	1	• Gasket		
11994	4	• Gasket		
11998	2	• Gasket		
469455	6	• Sealing ring		
969011	11	• Gasket		
949332	2	• O-ring		
416033	2	• Sealing ring		
969415	6	• O-ring		
942703	1	• Gasket		

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
11998	1	• Gasket		
469601	2	• Sealing ring		
469479	2	• Sealing ring		
1544710	1	• Sealing ring		
975672	2	• O-ring		
1544410	1	• Sealing ring		
469982	3	• Sealing ring		
925255	1	• O-ring		
925069	1	• O-ring		
469981	2	• Sealing ring		
425695	2	• O-ring		
949332	2	• O-ring		
3979052	2	• Gasket		
469662	1	• Gasket		
469982	3	• Sealing ring		
949722	1	• O-ring		
948610	1	• O-ring		
975610	1	• O-ring		